

## Gouge grinding jig

After procrastinating for a few years I have just made this “Wolverine/Trugrind” gouge grinding jig copy from a few coach bolts and scrap oak and ply. The protractor was from the <https://www.blocklayer.com/protractor-printeng.asp> web site and printed on to “Tough Print,” a plastic paper similar, but thicker and heavier, than that used for banknotes. After many hours pondering the geometry of the design it turns out that the dimensions of the jig itself are very forgiving and not critical. I was particularly pleased with the way the domed head of the retaining coach bolt fitted into the turned (Holly) knob. The jig seems to work very well, although there is definitely a knack, as yet to be acquired and mastered by myself, to getting a smooth, even, delicate, final sweep from wing to wing across the grindwheel.



Keith Davidson